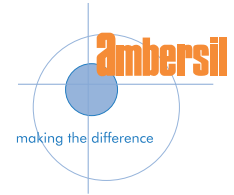


Acrylic Conformal Coating



Technical Data

AMBERSIL ACRYLIC CONFORMAL COATING is a transparent, quick drying, insulating and protective coating based on acrylic resins.

A low viscosity, solvent-drying, acrylic based conformal coating with excellent insulating properties. The lacquer is transparent and flexible. It has a durable adhesion in the temperature range from -40°C to $+60^{\circ}\text{C}$ and can be used for a short period of time up to $+100^{\circ}\text{C}$ maximum. It protects printed circuit boards and surfaces from humid inorganic acid or caustic vapours.

APPLICATIONS

Specially developed to protect printed circuit boards. It prevents electrical leakages and short circuits.

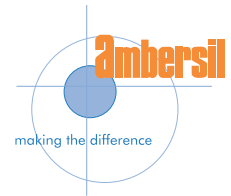
As a low viscosity fixing and insulating lacquer, Acrylic Conformal Coating can also be used as extra/after insulation of coils and transformers and reduces operational noise.

DIRECTIONS

- Spray from a distance of 20 to 30 cm on the dry and degreased surface. Pre-cleaning of PCB's is recommended (use Ambersil PCB Cleaner) to remove greases, dirt and flux residues (Ambersil Flux Remover). When finished spraying, clear the aerosol valve by turning the can upside down and pressing the button until only propellant escapes.
- Printed circuit board materials and electronic components generally have a good compatibility with this coating. In case of plastic surfaces (e.g. housings) a compatibility test is always recommend. It is advisable to test its suitability for plastics susceptible to stress cracking (e.g. polycarbonate).
- Contains flammable solvents and hence when working with the product, make sure there is good ventilation in the workplace. Remove all possible ignition sources.
- For automatic application, or if a lower viscosity is required, Ambersil Acrylic Conformal Coating Thinners can be added.



PART NUMBER:
6130004030



TECHNICAL DATA

Coverage at 20µm, calculated	:	±1.4m ² /400 ml spray
Viscosity bulk	:	10-20 mPas
Flashpoint	:	<0°C
Drying time at 20°C (dry to touch)	:	±20 minutes
	:	

Properties dry film

(after 24 hrs drying at ambient temperature, thickness 20-40 µm)	:	
Film Colour	:	Transparent
Surface resistivity at 20°C	:	>10 ¹³
Volume resistivity at 20°C	:	>10 ¹³ cm
Dielectric strength	:	>80kV/mm
Adhesion to copper plates, measured at ambient temperature:		
following 6 hrs at -40°C	:	Gt 0-1
following 6 hrs at +60°C	:	Gt 0-1
following ½ hr at +100°C	:	Gt 0-1
Packaging	:	400ml Aerosol, 5Ltr bulk 1 L (Thinners)

NOTE:

Ambersil **Acrylic Conformal Coating Thinners** also available - standard hydrocarbon solvents for use with Ambersil Acrylic Conformal Coating. Thinners reduce viscosity and allow for an even and thorough application. Dilute as required to attain required viscosity. Particularly useful in automatic applications.

STORAGE

The product may be stored at normal ambient temperatures and has a shelf life of not less than 72 months with correct storage. Aerosols should always be stored below 50°C, away from direct heat and naked flame.

HEALTH AND SAFETY

Health and Safety sheet available separately.

TECHNICAL SERVICE

CRC Industries UK Ltd provides a technical support service and maintains a constant programme of research and development. We are able to assist customers by specific product development to meet particular requirements.

MISREPRESENTATION ACT 1967 TRADE DESCRIPTIONS ACT 1968

The information given in this publication is based on our experience and reports from customers. There are many factors outside our control and knowledge which affect the use and performance of our products and for which reason no warranty is given, express or implied. Users should make their own tests to determine the applicability of such information or the suitability of any products for their own particular purposes. Statements concerning the use of the products described herein are not to be construed as recommending the infringement of any patent and no liability for infringement arising out of any such use is to be assumed.